

FIGURE 1

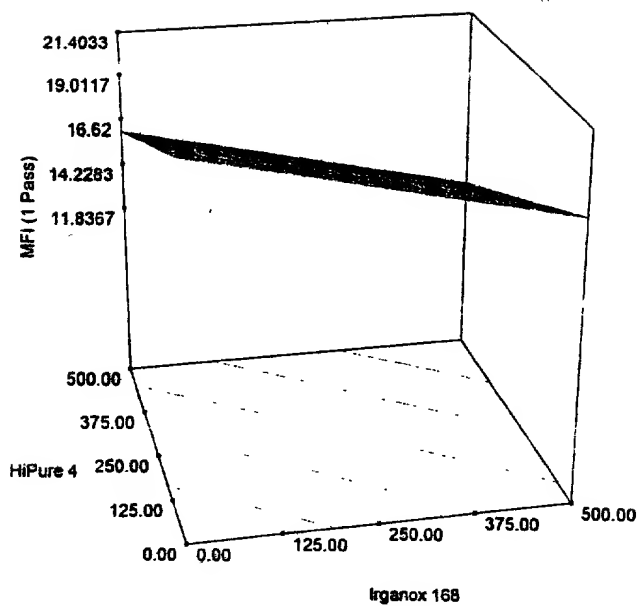


FIGURE 2

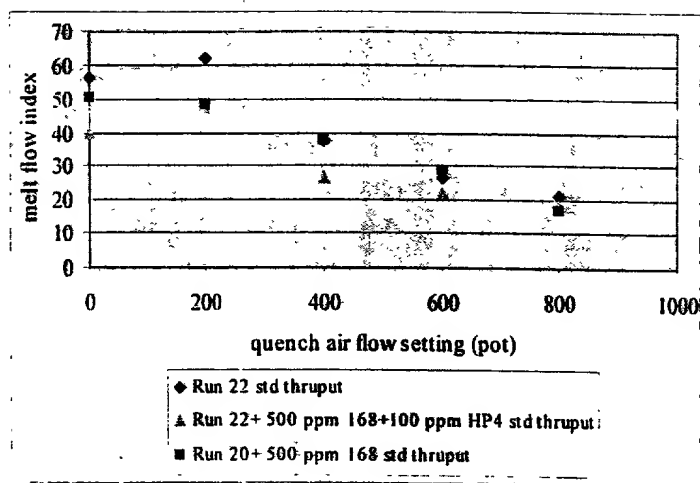


FIGURE 3

tenacity (gpd)

quench air flow (pot)

- ◆ Run 22 std thruput
- Run 22+ 500 ppm 168 std thruput
- ▲ Run 22+ 500 ppm 168+100 ppm HP4 std thruput

quench air flow (pot)	Run 22 std thruput (gpd)	Run 22+ 500 ppm 168 std thruput (gpd)	Run 22+ 500 ppm 168+100 ppm HP4 std thruput (gpd)
200	1.50	1.35	1.60
400	1.65	1.52	1.72
600	1.88	-	-
800	1.78	-	-

FIGURE 4

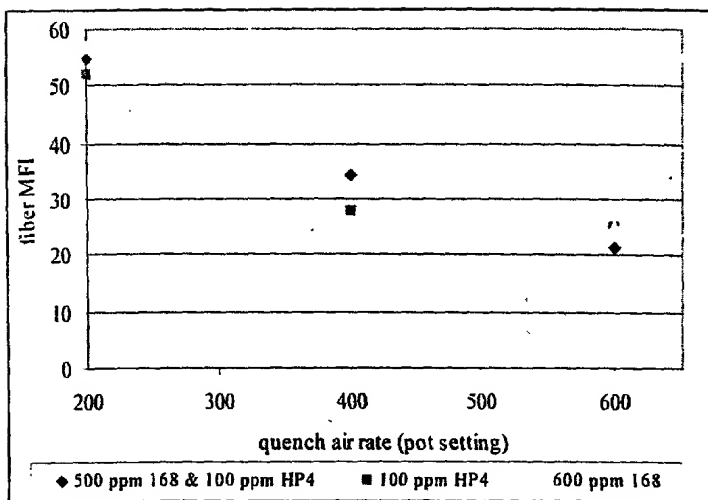


FIGURE 5

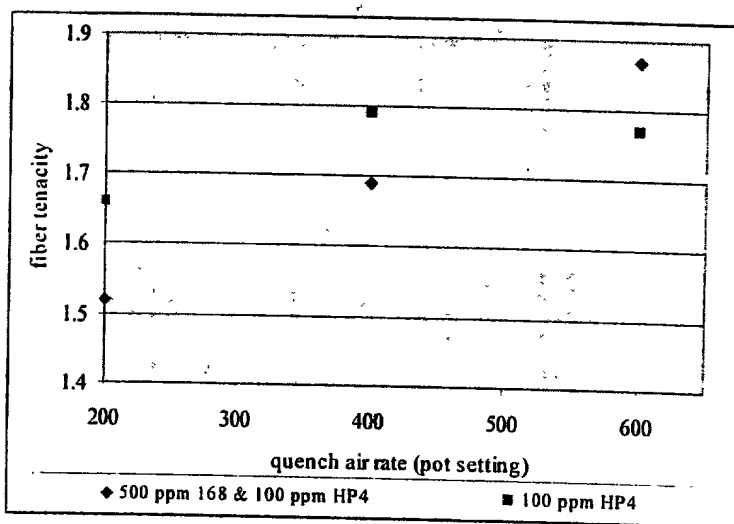


FIGURE 6